



Dart Aerospace Ltd.  
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Canada

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**C3-19C**  
**Job Sheet 183732**



Part No: C3-19C

Job Qty: 1 ea

Part Name: C3 Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/25/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C3-19C Rev 5 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 1 Ea  |            | 10/19/18 | 0.00      | 0.00    | Start Up Large Fab-7  |           | EL          |
| 100   | Large Fab          | 1 pcs |            | 10/19/18 | 0.00      | 10.00   | Large Fab 8           |           | EL          |
| 110   | QC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | QC9                   |           | CPC DAS     |
| 120   | QC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | QC5                   |           | 38          |
| 130   | Powdercoat         | 1 pcs |            | 10/19/18 | 0.00      | 0.50    | Powdercoat6           |           | BL 18-10-9  |
| 140   | QC                 | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | QC3                   |           | OCT 09 2018 |
| 150   | Packaging          | 1 pcs |            | 10/19/18 | 0.00      | 0.00    | Packaging3-2          |           | SB          |
| 160   | QC21-SA            | 1 Ea  |            | 10/19/18 | 0.00      | 0.00    | QC21                  |           | OCT 09 2018 |

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: USE WELDING JIG C3-19C  
Descriptions: 2-Weld as per DWG. \*\*\*SEE NOTE 1, ALL HOLES MUST ALIGN\*\*\*  
130 - START TIME: 8:25 OVEN TEMPERATURE: 300° FINISH TIME: 8:55

M 129203

### Job BOM

005768

| Part / Item           | Component Name                                                  | Quantity           | Operation     | Container |
|-----------------------|-----------------------------------------------------------------|--------------------|---------------|-----------|
| MT-A513-T-0.875W0.120 | A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall | 8.7000 ft (8.7 ea) | 90-Start up   |           |
| C3-18-1               | Lifting Plate                                                   | 2 Ea (2 ea)        | Operation     | 5089470   |
| C3-18-5               | Boss                                                            | 2 Ea (2 ea)        | 100-Large Fab | 5102095   |
| C3-18-6               | Bumper Bracket                                                  | 1 Ea (1 ea)        | 100-Large Fab | 5078906   |
|                       |                                                                 |                    |               | 5058911   |

### Job Allocations

| Operation | Component Part                                                                                                                                                    | Required | Inventory | Allocated |
|-----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-----------|-----------|
| 90-St     | <br>Dart Aerospace Ltd.<br>1270 Aberdeen Street<br>Hawkesbury, ON K6A 1K7<br>CANADA<br>TEL.: 1 613 632-5200<br>Email: sales@dartaero.com<br>www.dartaerospace.com | 1        | 73        | 0         |
| 100-L     |                                                                                                                                                                   |          | 10        | 0         |
|           |                                                                                                                                                                   |          | 4         | 0         |
|           |                                                                                                                                                                   |          | 8         | 0         |

Container No: S115710



Part: C3-19C

Job No: 183732

Serial No/Batch: S115710

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 10/03/18

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Plex 9/25/18 12:50 PM dart.larocque.eric